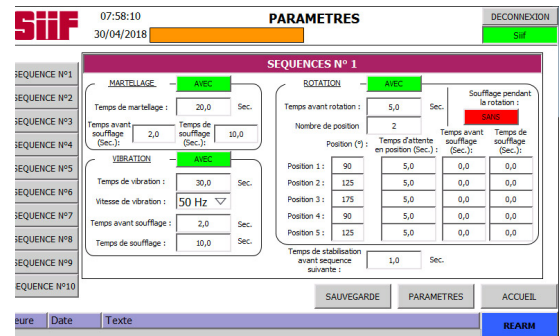


Rotation of castings

- Castings rotation control during decoring process improves sand removal and reduces cycle times.
- It achieves tolerances that cannot be achieved via conventional systems.

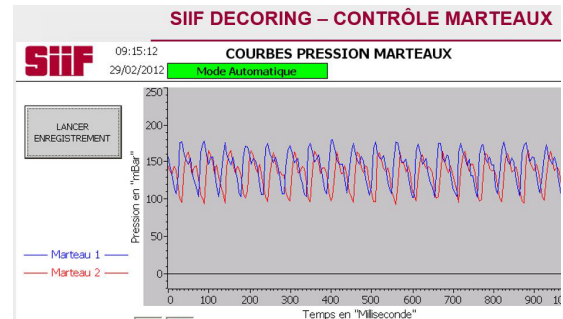
Decoring sequence settings

- This Siif standard feature enables the hammering/vibration/rotation/blowing phases to be repeated as many times as necessary, ensuring a sand-cleanliness level according to tolerances and reduces the cycle time.



Hammer frequency control

- This option provides optimum operation of the hammers and detecting hammer wear as well.



Amplitude control

- This option controls the range of vibrating frame movement and optimises the frequencies to be programmed in each sequence.

