



TRIMMING MACHINES

ROTARY TRIM MACHINE

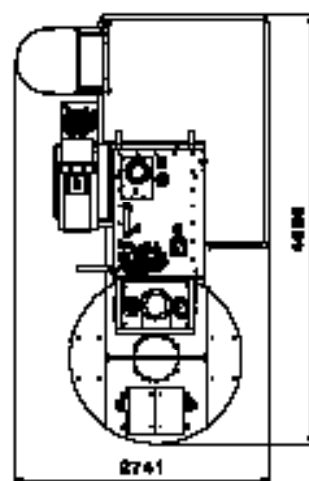


FOR CASTINGS PRODUCED IN HIGH VOLUMES

- Three stations machine for trimming the parting line.
- Four stations machine for multidirectional trimming of parting line and core prints
- With rates up to 500 cycles per hour, they can absorb, with a small staff, the production of automatic molding lines.
- Scrap conveyor.
- Gantry for tool change.
- Link to testing line.

TECHNICAL DATA

Casting	Production
Knuckle	Up to 800 p/h
Brake caliper	Up to 1000 p/h
Manifold	Up to 450 p/h
Compressor housing	Up to 900 p/h
Control arm	Up to 450 p/h



	2 stations		4 stations	
			1st station	2nd station
Force (T)	80	150	150	30
Opening / mm	900	900	900/1000	900/1000
Max. casting size / mm	300 x 450 x 200	300 x 450 x 200	300 x 450 x 200 300 x 600 x 200	300 x 450 x 200 300 x 600 x 200
Number of cycles / h	500	500	400 à 500	400 à 500