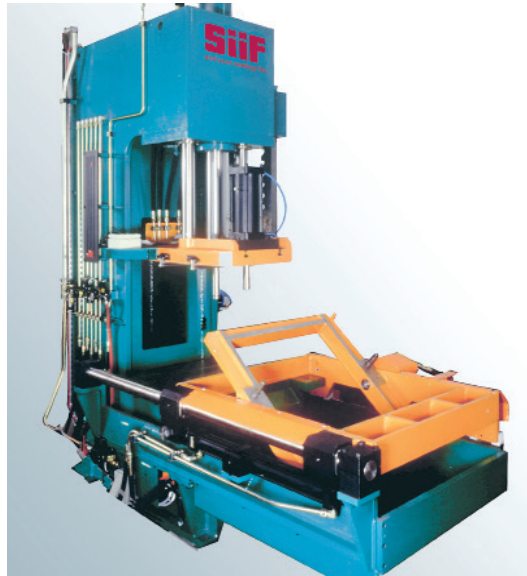
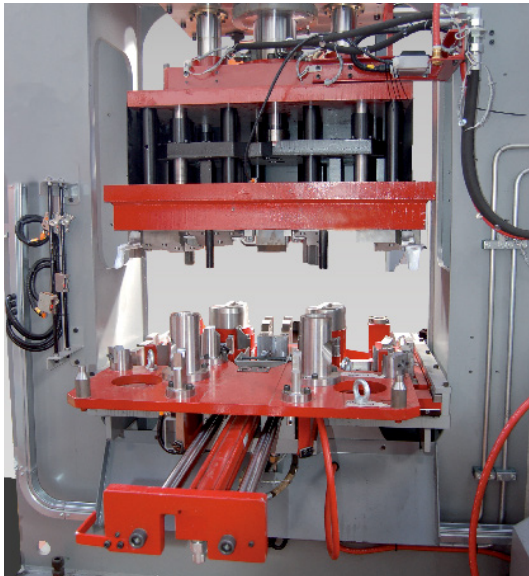


SHUTTLE TRIM MACHINE

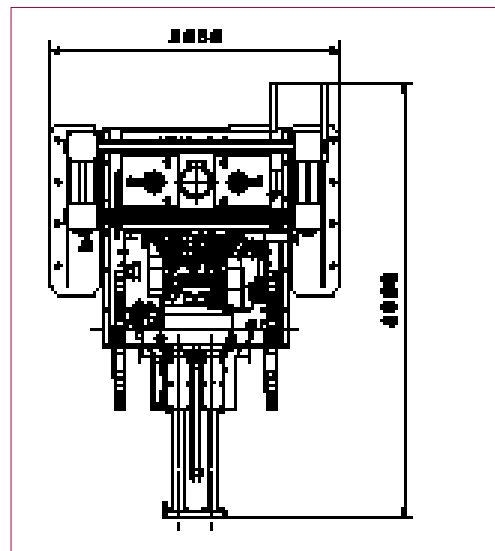


SiiF has developed a complete range of shuttle trimming machines for single plane trimming.

- Used for trimming brake castings, knuckles, manifolds, brackets etc. either in iron or aluminum.
- They can process up to 500 p/h (2 parts at a time) depending on the height and size of the casting.

Following options are available:

- Automatic casting unloading.
- Scrap conveyor.
- Gantry for trim die change.
- Link to testing line.
- Side trim.
- 180° turn over of part support on shuttle (for pressure die cast).



CARACTÉRISTIQUES TECHNIQUES

Force (T)	30	60	80	150
Opening / mm	900	900 à 1320	900	900 à 1130
Max. casting size / mm	300 x 450 x 200	300 x 450 x 200	300 x 450 x 200	300 x 450 x 200
Number of cycles / h	200	200	200	200