

Rotation of parts

- Controlled rotation of parts for blast cleaning provides better removal of sand and a major reduction in cycle times.
- It achieves tolerances that cannot be achieved via conventional systems.

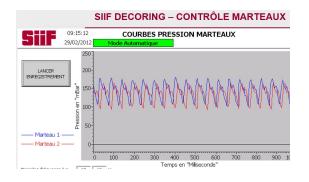
Core knock out sequence settings

This SiiF standard feature enables the hammer/vibration/rotation/blowing phases to be repeated as many times as necessary, ensuring a level of cleanliness according to tolerances and reduces the cycle time.

	30/04/2018							Siif
EQUENCE Nº1				SEQUENCES	Nº 1			
	MARTELLAGE -	AVEC		ROTATIO	2N -	AVEC		lage pendant
EQUENCE Nº2	Temps de martellage :	20,0	Sec.	Temps avant rotation : Nombre de position Position (°) :		5,0 Sec	la	rotation :
EQUENCE Nº3	Temps avant	Temps de	-			2	Eerros avant	ANS Temps de
EQUENCE Nº4	soufflage 2,0 (Sec.):	(Sec.):	10,0			Temps d'attente en position (Sec.) :	soufflage (Sec.):	soufflage (Sec.):
OUENCE Nº5	VIBRATION -	AVEC		Position 1:	90	5,0	0,0	0,0
-	Temps de vibration :	30,0	Sec.	Position 2 :	125	5,0	0,0	0,0
QUENCE Nº6	Vitesse de vibration :	50 Hz ▽		Position 3 :	175	5,0	0,0	0,0
QUENCE Nº7	Temps avant soufflage :	2.0	Sec.	Position 4 :	90	5,0	0,0	0,0
QUENCE Nº8	Temps de soufflage :	10.0	Sec.	Position 5 :	125	5,0	0,0	0,0
QUENCE Nº9	remps de sournage .	Temps de stabilisation avant sequence 1,0 Sec.						
QUENCE Nº10				S	AUVEGAR	DE PARAME	TRES	ACCUEIL

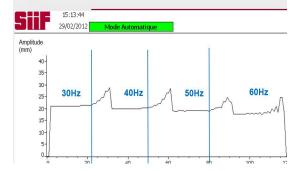


 This option provides optimum operation of the hammers while detecting hammer wear.



Amplitude control

This option controls the range of vibrating frame movement and optimises the frequencies to be programmed in each sequence.





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Hammer