

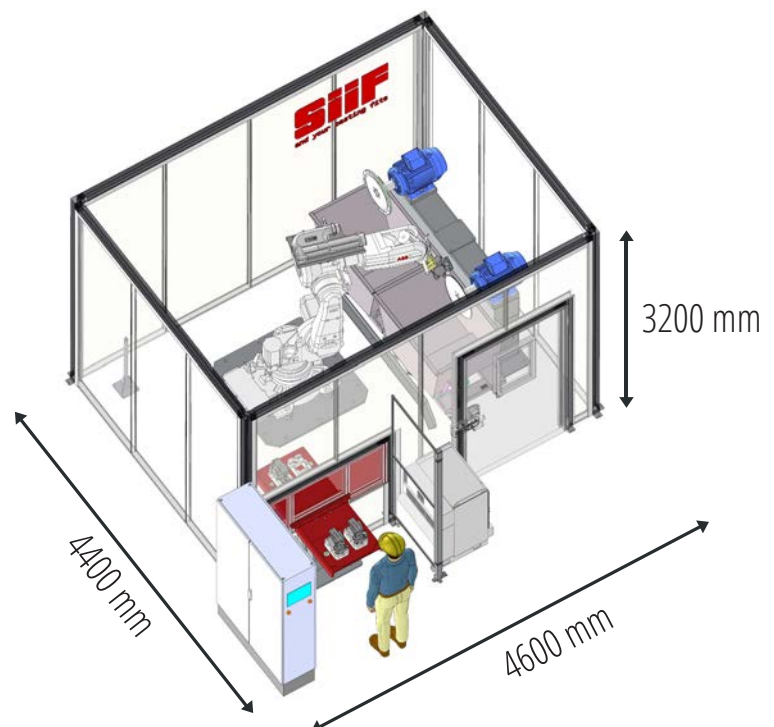
# Siif ECO 40

## IRON - CASTING HANDLED

### ROBOTIC FINISHING CELL

Casting max. dimensions 500 mm x 500 mm x 400 mm  
Casting max. weight 40 kg

- 1 Two-position rotative loading table Ø 1600 mm with indexer
- 1 ABB IRB 6620-150 kg Foundry Robot
- 1 Pneumatic gripper
- 1 Soundproof cabin 4200 mm x 3200 mm x 3200 mm
- 1 Electrical cabinet with operator interface, SIEMENS PLC and two-hand control
- 1 Tool rack with :
  - 1 Siif grinding spindle 22 kW - 3000 rpm
  - 1 Diamond coated wheel Ø 500 mm
  - 1 Siif cutting spindle 22 kW - 3000 rpm
  - 1 Diamond coated cutting disc Ø 490 mm
  - 2 Scrap bins on rollers

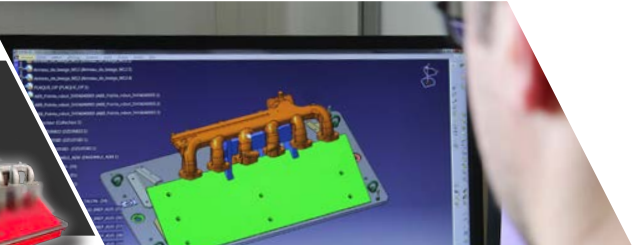


# CASTING INTEGRATION

DISCOVER OUR TURNKEY SOLUTION

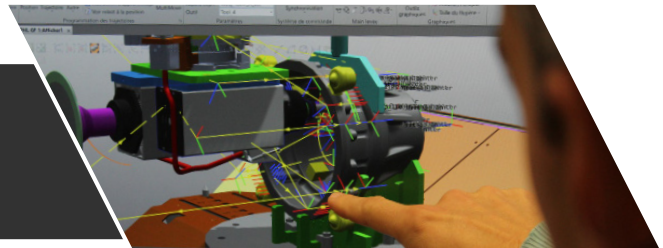
## STEP 1

Gripper jaws and casting integration studies, engineering and production from your raw casting & 3D model



## STEP 2

Offline finishing trajectory on Robotstudio (90% of the final trajectory)



## STEP 3

### OPTION

Trajectory commissioning at the customer's premises by a Siif mechanic / robotic engineer (10% of the final trajectory)

